

5/14

DART AEROSPACE LTD.	Work Order :	22763
Description: Console Bracket (Hi-Slope) 04.10.1848 04.10.1848	Part Number:	D2606
Drawing: D2606 Rev. A1	Qty:	19 8Q

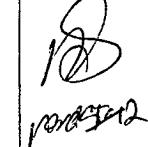
Step	Location	Procedure	By	Date	Stock of 10 cc/09/10 RF QTY
1	EXPEDITING	Open W/O	JF	05.03.17	20
2	CNC-CELL / METAL	Cut Blanks 2.43 X 9.03 (Grain along 9.03, offset 10°) Material: 2024-T3 (.040 Thick)			
		Batch: M16548	EN	05/04/06	20
3	HAAS	Machine per folio D2606	EN	05/04/06	20
4	QC	Inspect Level 2	EN	05/04/06	20
5	QC	Inspect Level 8	MJL	05/04/07	20
6	METAL	Deburr and Form per Dwg D2606.	SB	05/04/13	19 PTO
7	QC	Inspect Level 5	JF	05/04/13	19
8	FINISHING	Acid etch & alodine as per QSI 005	MJL	05/04/15	19
9	STORES	Identify and Stock	MJL	05/04/15	19
10	EXPEDITING	Close W/O Inspect level 21 Job Cost / Job 6.96 SAC 05/04/19 (19) 6.21	JF	05/04/20	19

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.16	Updated Cut Size	KS	
D	98.11.26	Added Inspection	DM	
E	02.06.05	Added alodine finish TSR1290	NG	P.P 2/4/06

RELEASED

02/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/13	6	1 scrap bend over tolerance	 05-04-13	Destroy	SB 05/04/13	 05-04-13	 parashar	 05-04-13

Part No: D2606

PAR #: \_\_\_\_\_

Fault Category: ~~Product~~

NCR:

Yes

No

DQA:



Date: 05/04/20

NOTE: Date &amp; initial all entries

~~Quality Assurance / Quality Control~~  
Product/FAB 'Abs' - Small, Med

QA: N/C Closed: 

Date: 05.04.20

DART AEROSPACE LTD	Work Order:	22763
Description: Console Bracket	Part Number:	D2606
Inspection Dwg: D2606	Rev: A1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<i>EP</i>	Audited by:	<i>AB</i>	Prototype Approval:	N/A
Date:	05/04/06	Date:	05/04/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	/ / / /

100-10000  
1985.02.21

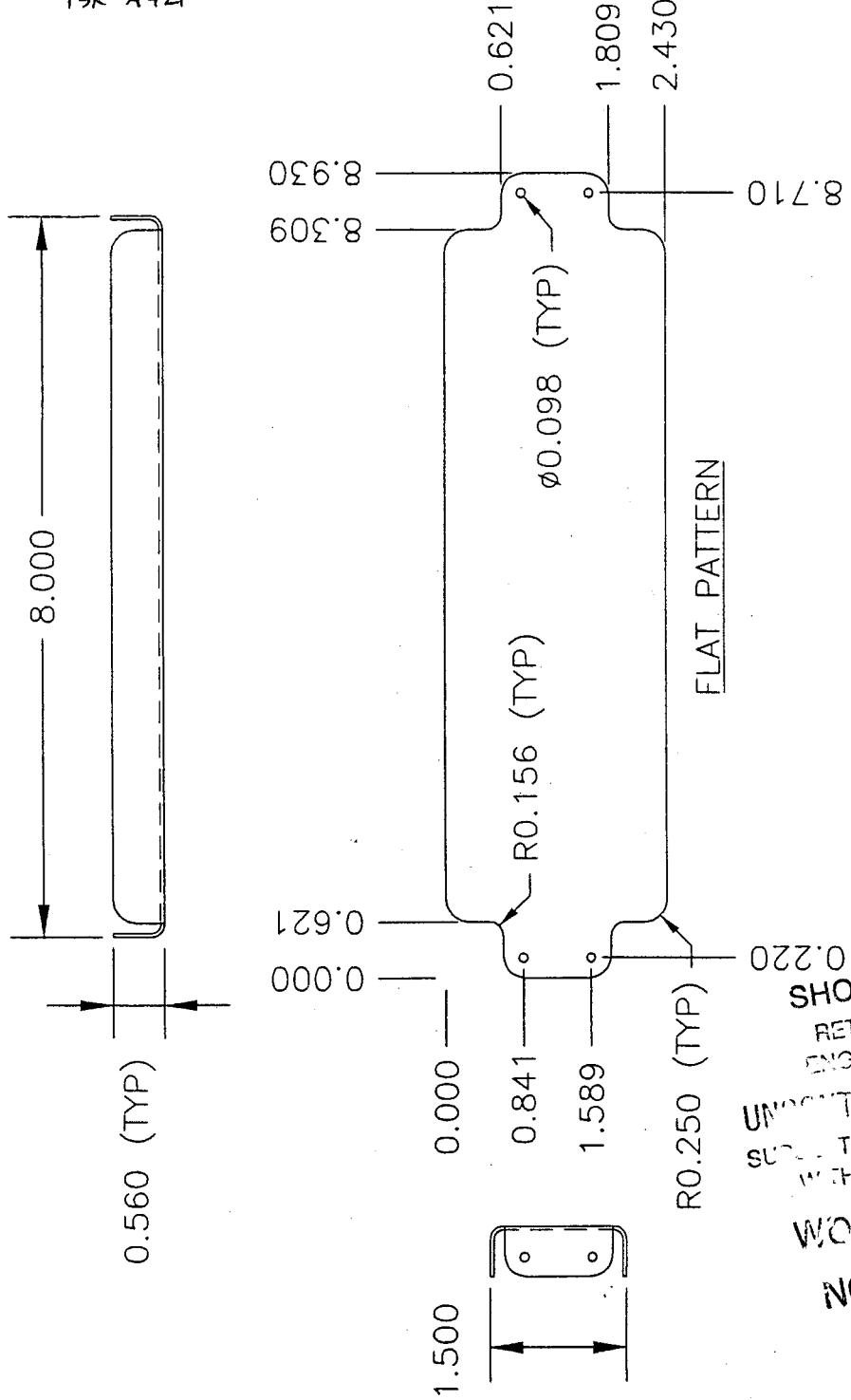
DART



DESIGN <i>[Signature]</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2606	REV. A SHEET 1 OF 1
DATE 97.10.23		TITLE CONSOLE BRACKET	SCALE 1:2
A	97.10.23	D2606 WAS D206-547-27	
A1	02.06.04	ADD FINISH	

RELEASED

97.11.04 KE  
TSR A421



UNCOATED COPY  
SUBMIT COPIES  
WITH THIS NOTICE

WORK ORDER  
NO. 22763

SHOP COPY  
RETURN TO  
ENGINEERING

MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK  
PROFILE CONTROLLED BY FOLIO H2606  
BEND RADIUS 0.093  
FINISH: Chemical Conversion Coat per DART QSI 005 4.1 /A1

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyMar 17, 2005  
02:16 pm

Work Order No : 0022763  
 Project Name : D2606 Department Code:  
 Project For : WK514 Burden Flags : NNNNNNNN  
 Work Order Type : Main WO Status : Open  
 Main WO Number : Invoice State : Not Invoiced  
 House Part Number : D2606 Invoice Date :  
 Description : Hi Console Bracket Invoice Number :  
 Manufactured : Yes Invoice Amount : 0.00  
 Amount Req'd : 20  
 Amount Done : 0 Order Entry No :  
 Start Date : 03-17-05 OE Value : 0.00  
 Est Finish Date : 04-07-05  
 Act Finish Date :  
 Drawings Reqd : No Est Mark Up : 0.000%  
 Ok for Approval : Actual Mark Up : 0.000%  
 Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00